

Date: Thursday, 19/04/2007 12:57:20 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STEM	
Job Number	: 31957A		Part Number	: D29681	
Estimate Number	: 10394		Drawing Number	: D2968	
P.O. Number	:		Project Number	: N/A	
This Issue	: 19/04/2007		Drawing Revision	: B1	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 26/04/2007	
Previous Run	: 31956A		Qty:	40	Um: Each
Written By	:				
Checked & Approved By	:				
Comment	: Est:C 03.04.11 Reformat; Incorporated D2968-1/5 KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M4130NR0750	4130 steel rod .750" 
		Comment: Qty.: 0.4550 f(s)/Unit Total : 18.1986 f(s) Material: AISI 4130 Ø 3/4 " Bar (M4130N-R0.750) Batch: _____ Identify AS D2968-1
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
		Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Folio FA047 and Dwg D2968 2-Deburr, no sharp edges
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
		Comment: HAAS CNC VERTICAL MACHINING #1 1- Machine as per Folio FA047 and Dwg D2968 2- Deburr
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE

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Description :

6.0 QC8 SECOND CHECK



Comment: SECOND CHECK

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

